NOTE: Chamfer all corners 0.030 - 45°

HARDWARE: 1. Spring L=1.500, diam. 0.370, wire diam. 0.055
2. Set Screw #8-32 3/16”
NOTE: Harden and Temper (per your alloy heat requirements)
View AA

NOTES: 1. Internal Taper 90°
        2. Harden and Temper (per your alloy heat requirements)

Tap Follower

Pointer, opt. 2
Tool Steel

By TUBALCAIN
mrpete222/youtube

-toly 1-8-2017